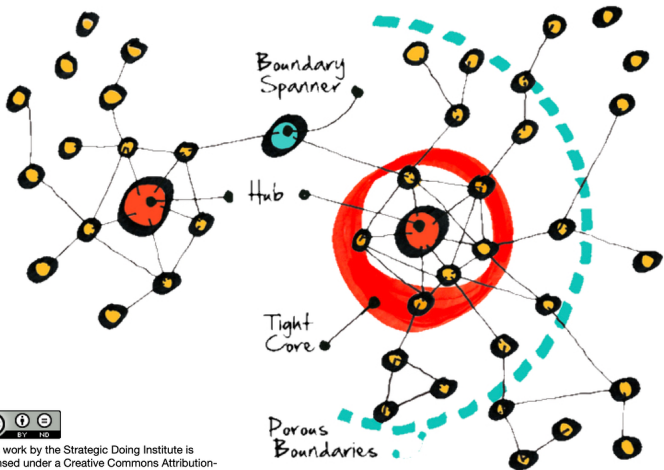


The Structure of Vibrant Clusters

Vibrant clusters continuously adapt and evolve through the recombination of their assets. Participants find new opportunities to grow and adapt by linking and leveraging their assets. Strategic Doing speeds this process.

Clusters represent complex adaptive systems that emerge from Vibrant clusters share three critical characteristics:

- 1) they have tight cores of participants that provide coherence and governance to the cluster.
- 2) They have boundary spanners who continuously connect the cluster with other outside networks.
- 3) They have porous boundaries to enable new participants and resources to enter the cluster.



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